

INGRAM ENTERPRISES INC

FUEL INJECTION SPECIALISTS

15613 Peterson Road, Bldg. A, Burlington, WA 98233

Engine Shipping Instructions

Checklist before sending your engine:

Be sure to clean the engine and drain the oil.

Send:

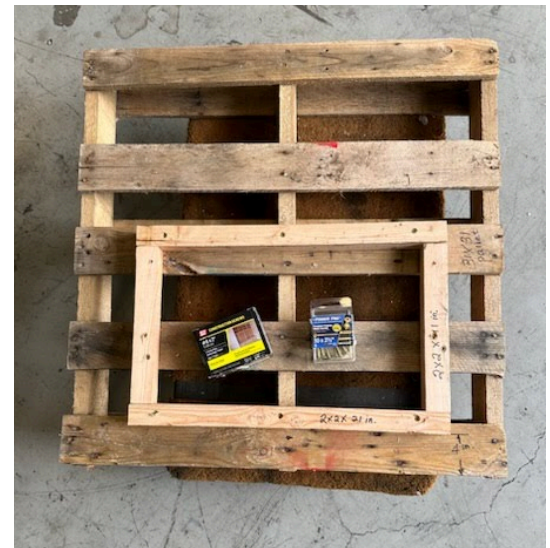
- Starter and bellhousing shims
- Starter centering bolt
- Distributor clamp and distributor
- Top dead center pointer
- Complete air box if it will be restored by Breezy Enterprises
- Drain plugs
- Flywheel and clutch assembly
- Ignition coil
- All engine fasteners

Don't Send:

- Fluids: drain them all out
- Spica front cover (belt)
- Clutch release bearing and fork
- Airbox if not being restored
- Headers, exhaust

Packaging Materials Needed:

- (1) 36 x 36 inch pallet.
- Cut 2 x 2 into four sections:
 - 2 - 11"
 - 2 - 21"
- (4) 5/16 in x 4 in eye screws.
- (2) 500 lb ratchet straps.
- Box of # 8 x 2 inch and # 10 x 2 1/2 screws.
- (4) 4 in screws.
- (1) 12 in 4 x 4.
- Plastic Wrap



Build Your Pallet:

- Lay out 2 x 2's into a rectangle with the longer 21 in sections over the ends of the shorter 11 in sections and secure with 2 in screws.
- Verify that the rectangular box fits around the lower pan. (The screws cannot extend below the pallet boards since the forklift blades can hit the screws if they are too long).
- Screw the 2 x 2 frame to the pallet; 4 inches back from the front edge of the pallet. Use at least (3) 2 in screws on each 2 x 2 section.
- Screw one 5/16 eye screw at each corner of the pallet at least 1 1/2 in deep.



Pack Your Engine:

- Lower the engine onto the pallet.
- Place 12 in 4 x 4 under flywheel.
- Secure 4 x 4 with (4) 4 in screws that do not penetrate beyond the pallet board.
- Pre-drill the 4 x 4 if needed for the long screws.
- Attach ratchet straps and secure the engine with strong tension.
- Place a card with your name, address, phone number and email on top of the engine before wrapping with plastic wrap.
- Wrap engine with several layers of clear plastic wrap. If needed a small hole can be cut at the top to access the engine lifting strap.



Average weight: 320 to 340 lbs without starter and alternator. Be sure to label your freight with the carrier as "Used auto engine"

Shipping Address:

Ingram Enterprises, Inc.
15613 Petersen Road, Bldg. A
Burlington, WA 98233 USA

STOP: DID YOU INCLUDE A NOTE ON THE ENGINE WITH YOUR NAME, ADDRESS, PHONE NUMBER AND EMAIL ADDRESS?